

Resistivity and Surface resistance Measurements of SEMICONDUCTORS and Conductors

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Outline of presentation

- Introduction
- Basic definitions
- Measurements of bulk semiconductor samples
- Contactless measurements on wafers
- Resistivity measurements with split post and single post dielectric resonators
- Measurements of thin conducting and semiconducting films

Basic definitions

The complex permittivity of an isotropic material in general can be written as:

$$\boldsymbol{\epsilon} = \boldsymbol{\epsilon}_0 \boldsymbol{\epsilon}_r = \boldsymbol{\epsilon}_0 (\boldsymbol{\epsilon}' - j \boldsymbol{\epsilon}''_{rd} - j \frac{\sigma}{\omega \boldsymbol{\epsilon}_0}) =$$

$$= \boldsymbol{\epsilon}_0 \boldsymbol{\epsilon}' (1 - j \tan \delta_{eff})$$

$$\boldsymbol{\epsilon}''_{eff} = \boldsymbol{\epsilon}_0 (\boldsymbol{\epsilon}''_{rd} + \frac{\sigma}{\omega \boldsymbol{\epsilon}_0})$$

$$\tan \delta_{eff} = \tan \delta_d + \frac{\sigma}{\omega \boldsymbol{\epsilon}_0 \boldsymbol{\epsilon}'}$$

$\boldsymbol{\epsilon}_0$ - permittivity of vacuum

ω - angular frequency

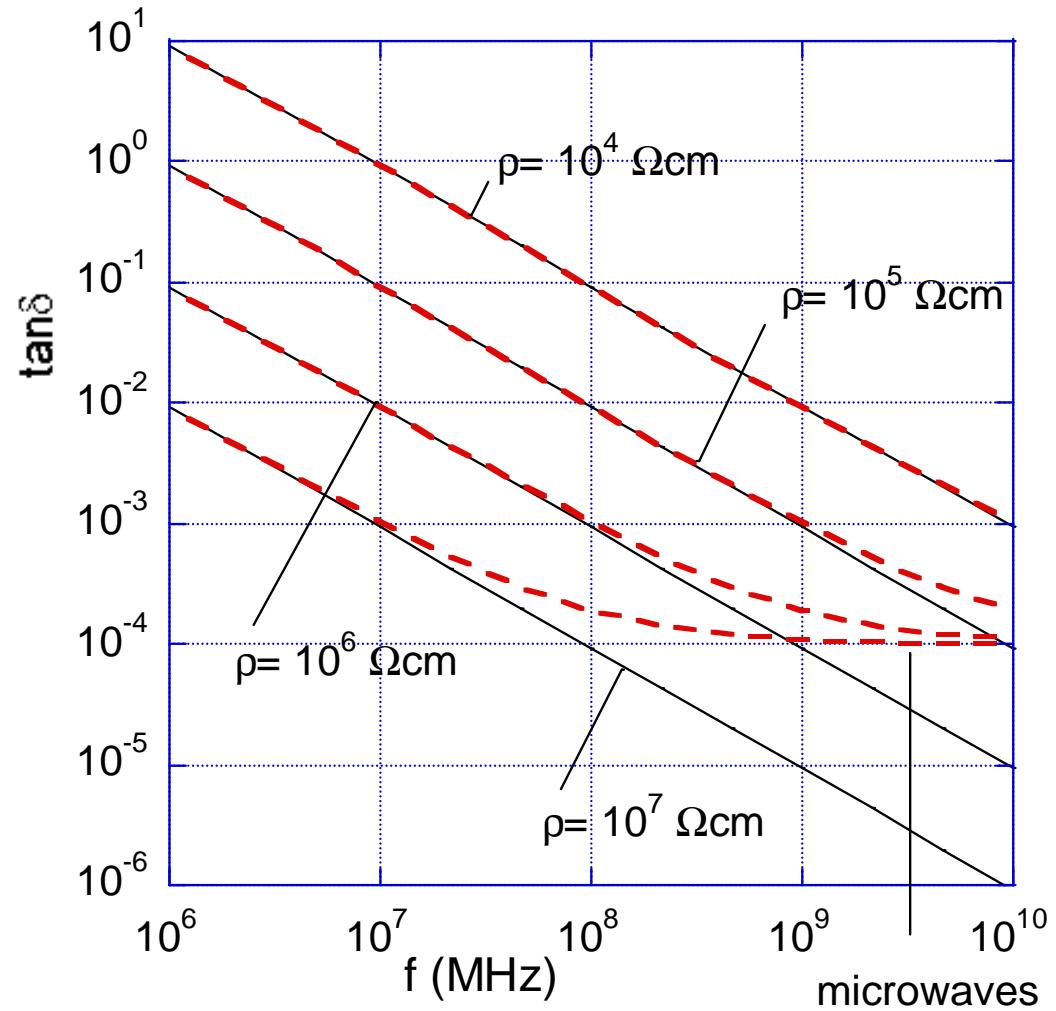
σ - conductivity

$\tan \delta_d$ - dielectric loss tangent associated with pure dielectric loss mechanisms

Dielectric loss tangent versus frequency for HR semiconductors. Solid line – conductivity term, dotted line (red) – total

$$\delta = \sqrt{\frac{2}{\omega \mu_0 \sigma}}$$

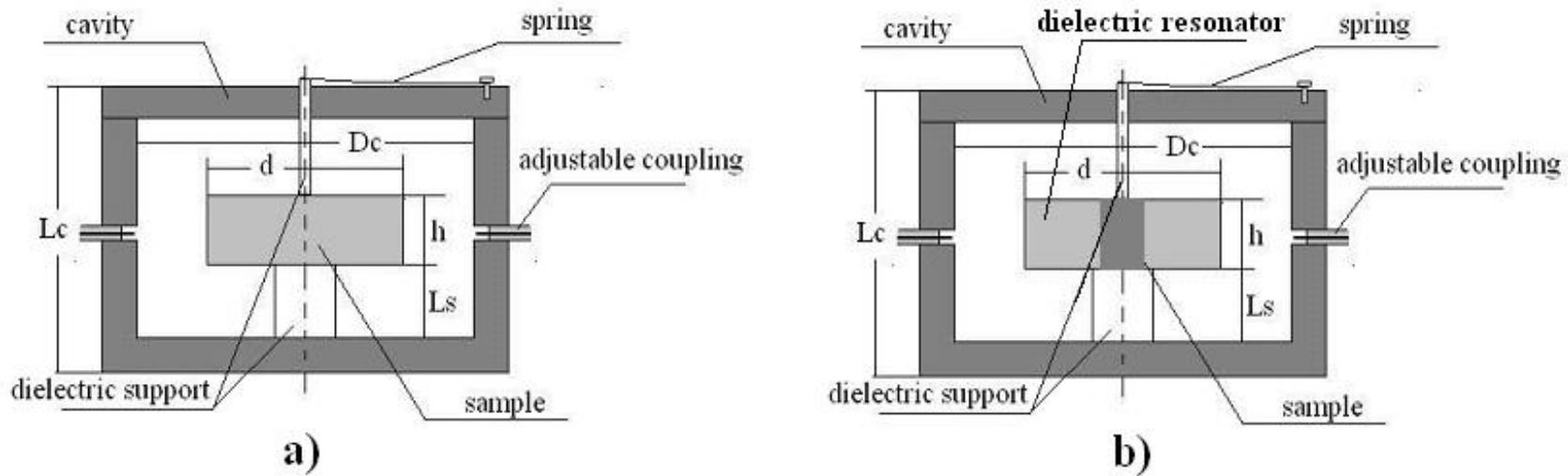
Conductivity (S/m)	Skin depth (microns) (5 GHz)
1.00E+03	224.49
1.00E+04	70.99
1.00E+05	22.44
1.00E+06	7.10
1.00E+07	2.24
5.00E+07	0.71



Measurements of bulk HR semiconductor samples employing dielectric resonator method

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Measurement techniques of bulk high resistivity HR samples



Sketches of measurement fixtures used in experiments

a) Useful only if $\tan\delta < 0.01$

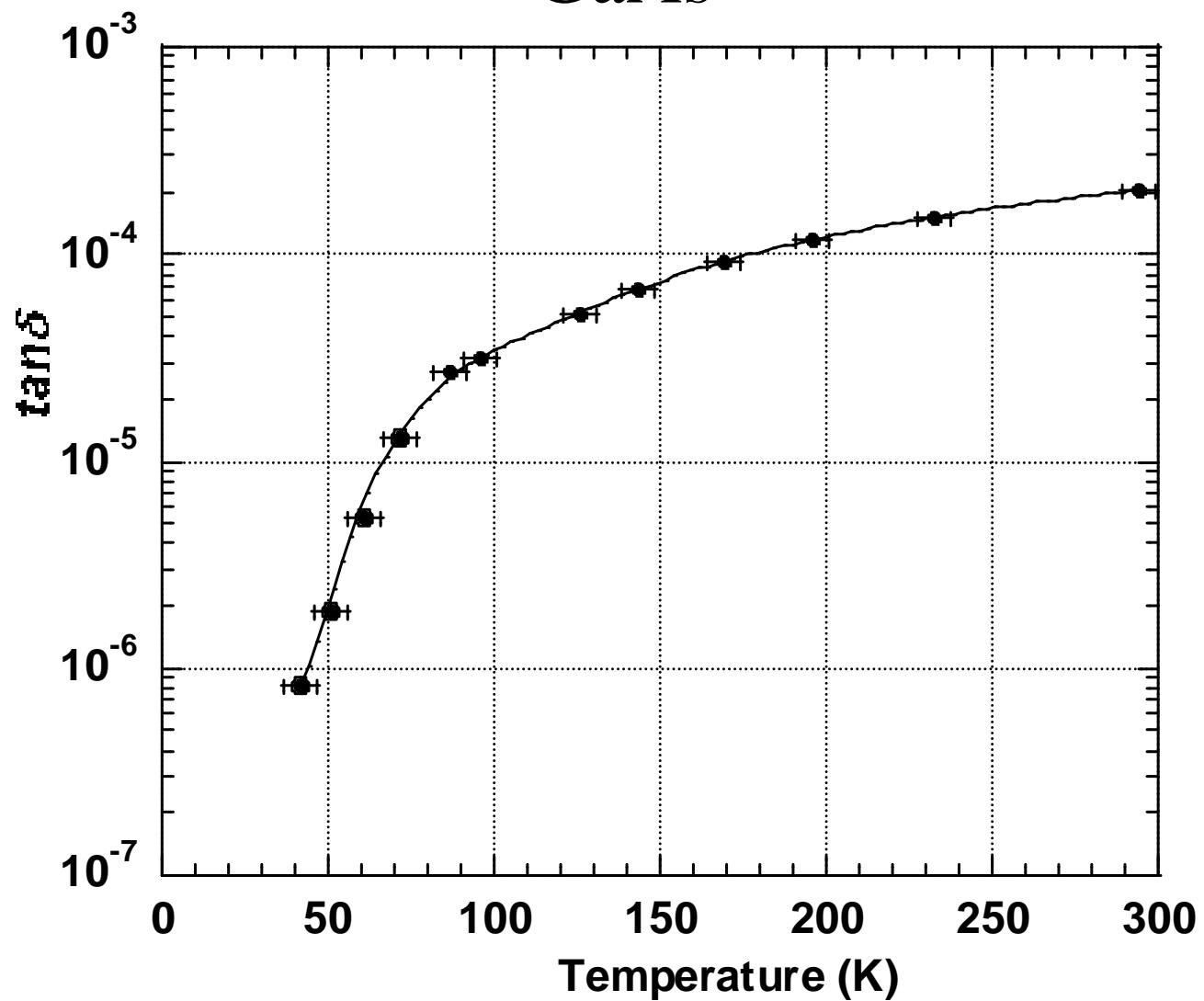
b) $\tan\delta > 0.1$

Cryogenic measurement setup - photograph



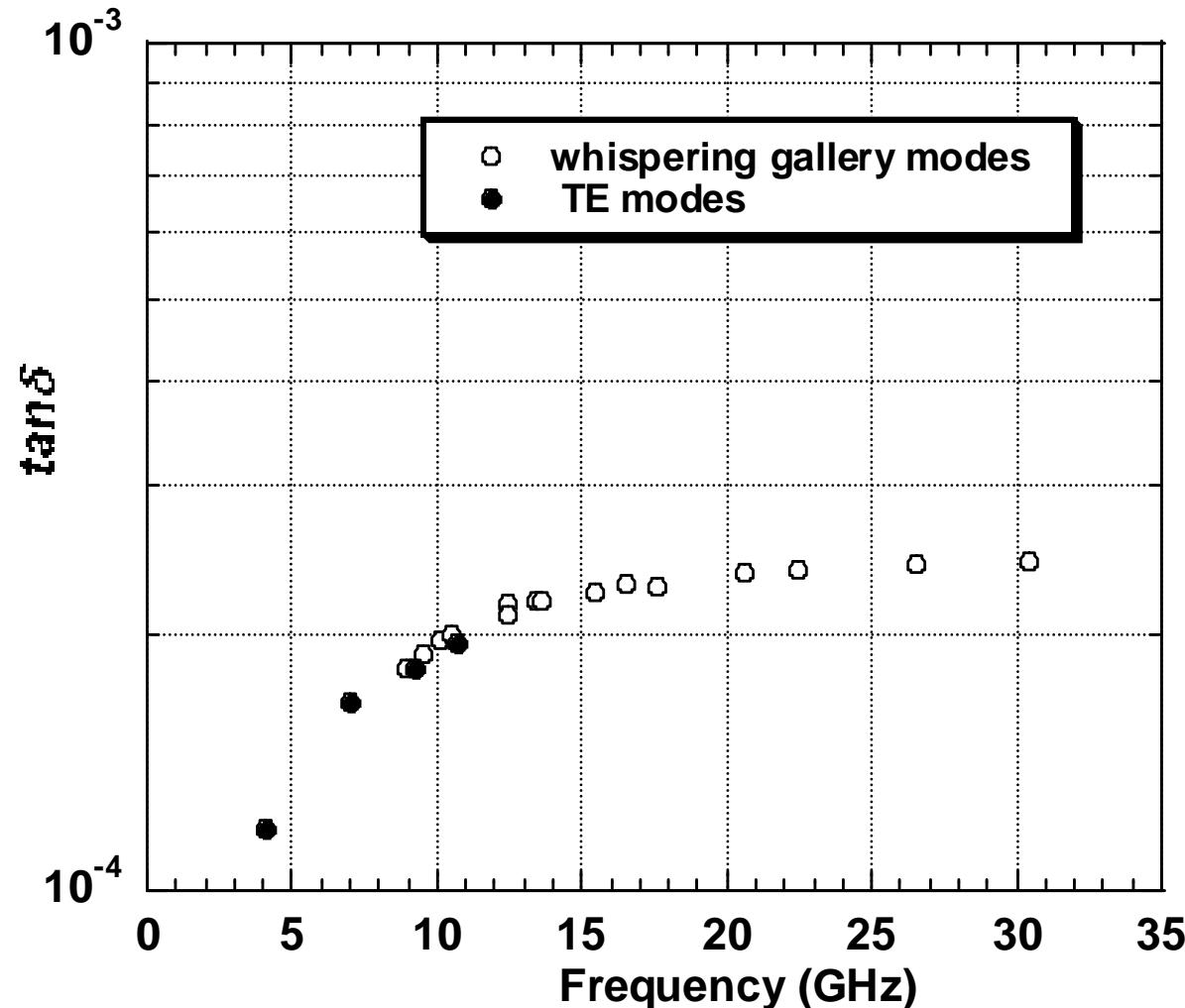
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GaAs



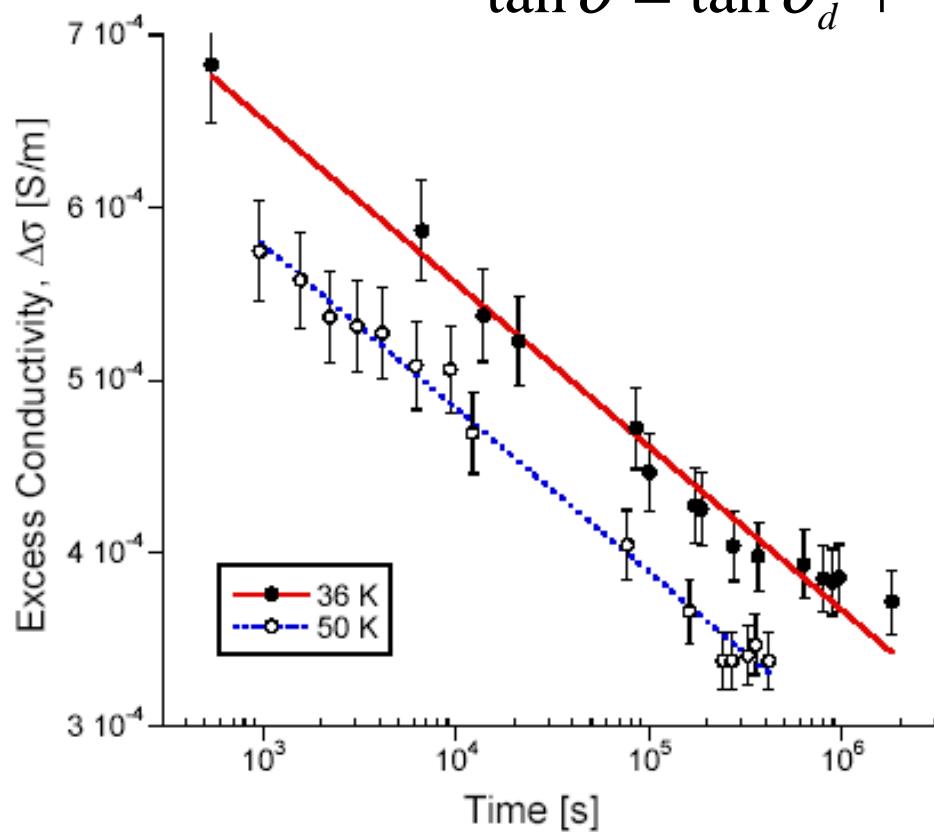
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GaAs (at room temperature)

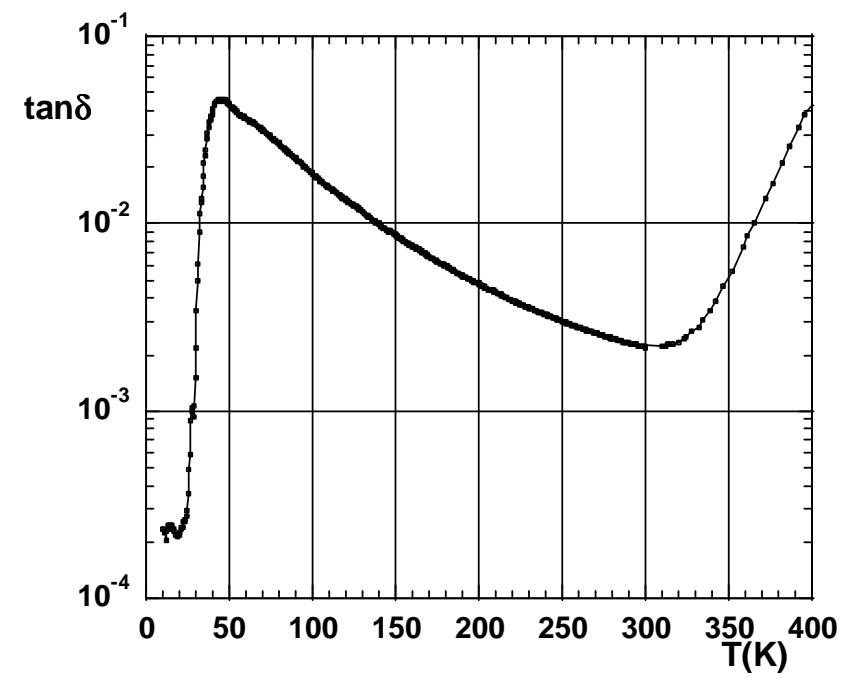
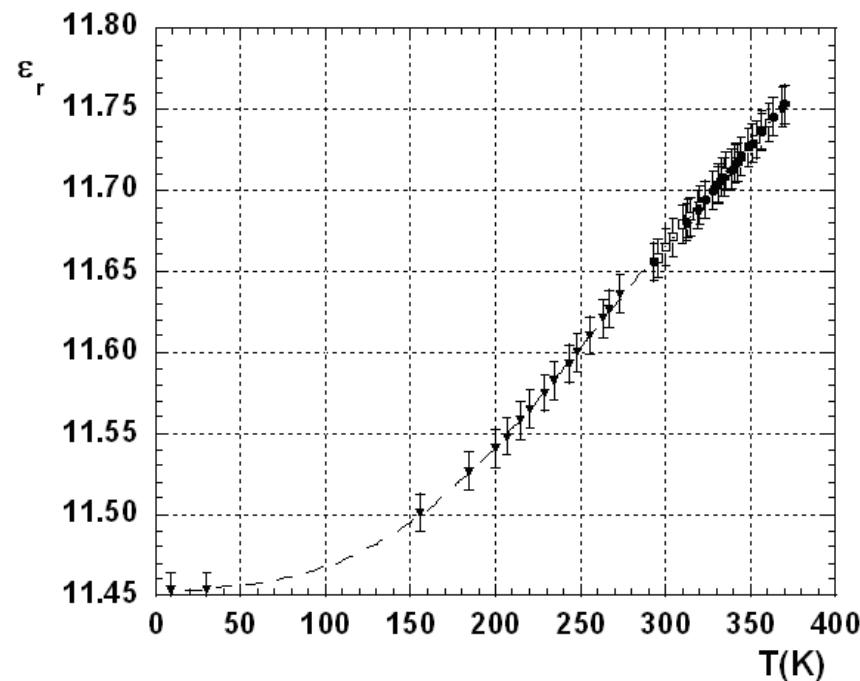


Persistent photoconductivity in bulk GaAs sample at cryogenic temperatures

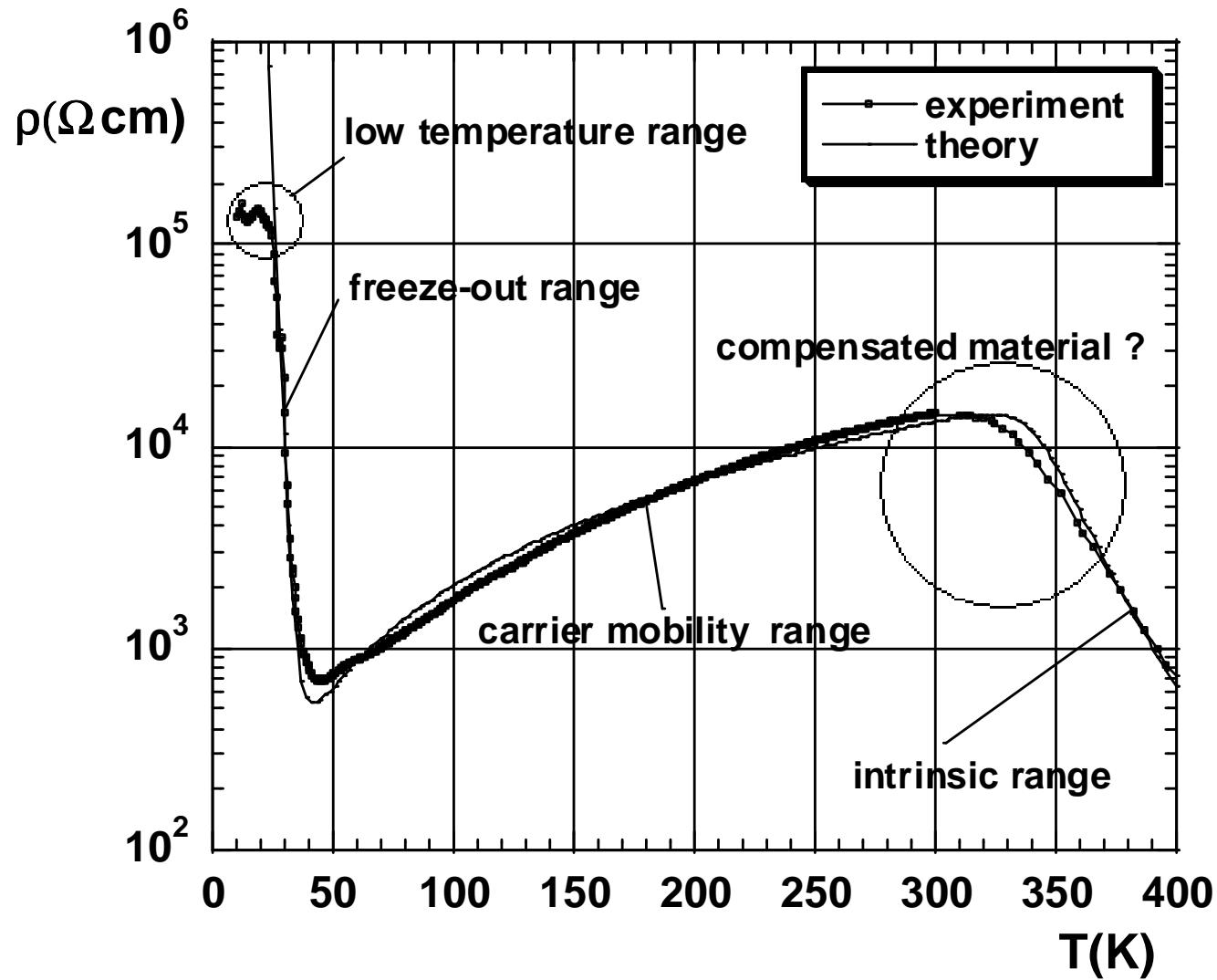
$$\tan \delta = \tan \delta_d + \frac{\sigma_0 + \Delta\sigma}{\omega \epsilon_0 \epsilon_r} = \frac{\sigma_{0eff}}{\omega \epsilon_0 \epsilon_r} + \frac{\Delta\sigma}{\omega \epsilon_0 \epsilon_r}$$



Permittivity and the dielectric loss tangent versus temperature for HR silicon at frequency about 4.98 GHz



Resistivity of HR Si versus temperature extracted from measurements at frequency about 4.98 GHz.



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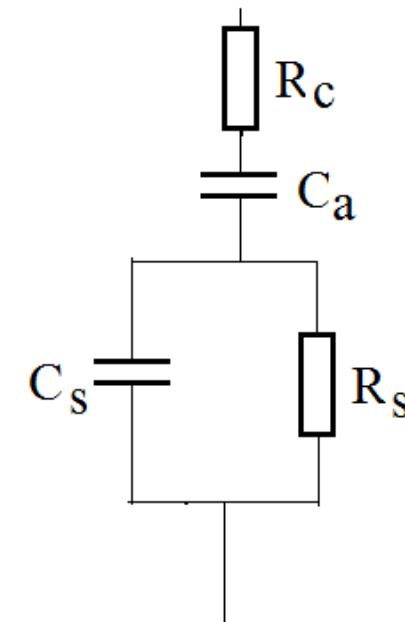
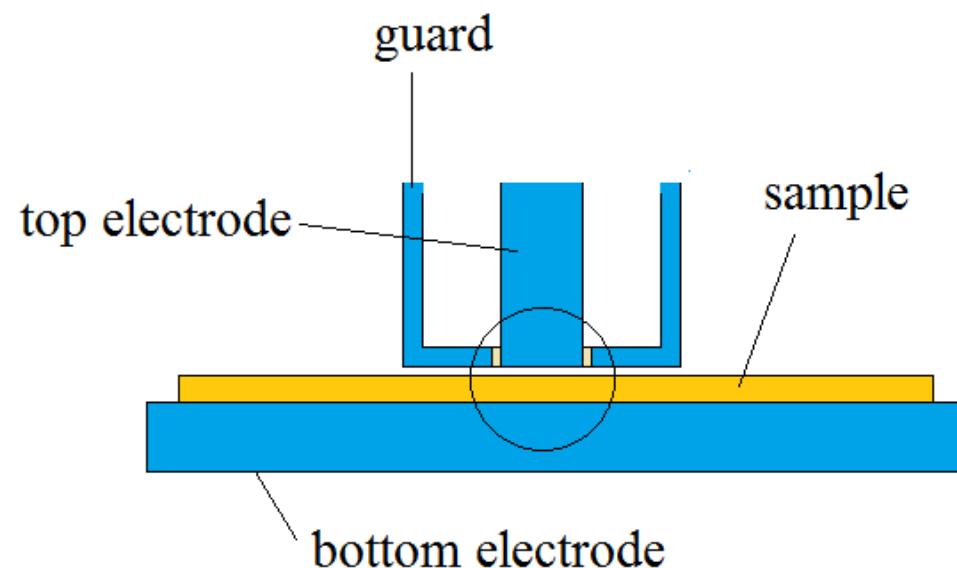
Contactless methods for resistivity measurements of semiconductor wafers and thin conducting films

- Time domain and frequency domain capacitive techniques
- RF method (eddy currents)
- Split post dielectric resonators
- Single post dielectric resonators

Capacitive techniques

1) Time domain

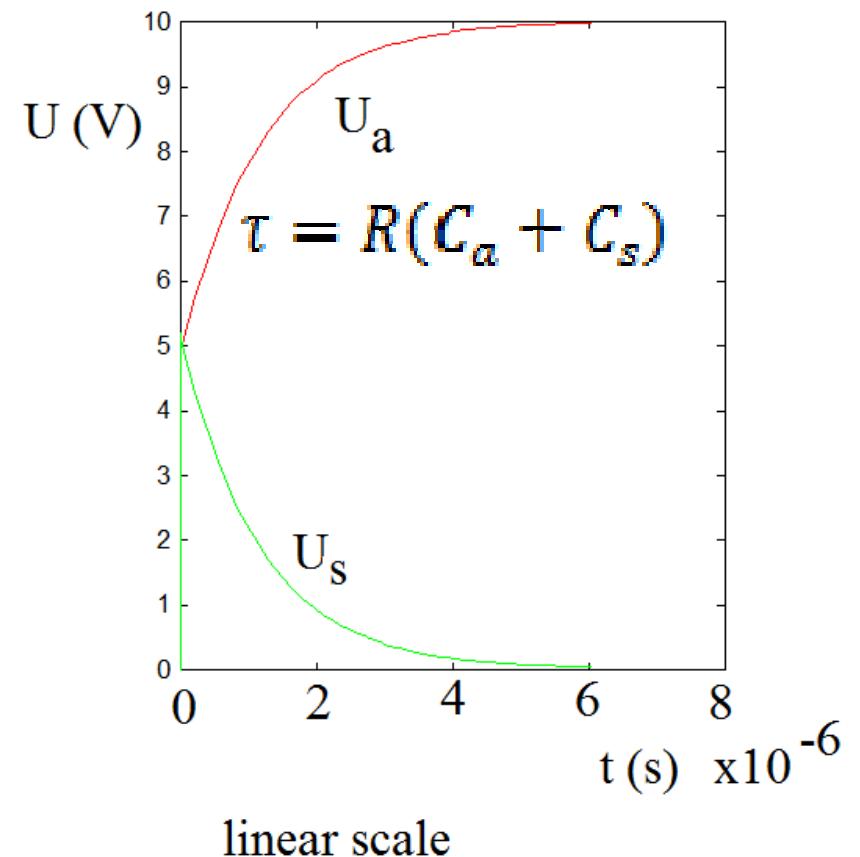
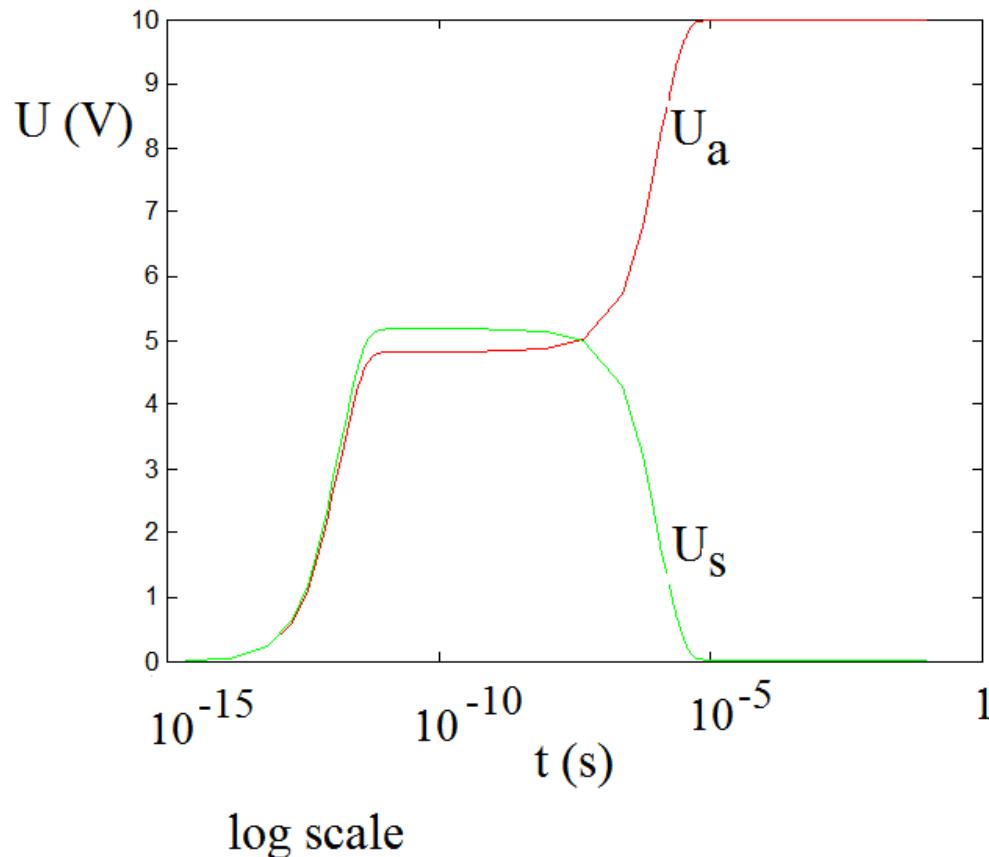
Stibal R, Windscheif J and Jantz W 1991 *Semicond. Sci. Technol.* **6** 995-12001.



Time response for GaP sample having resistivity of $5.5 \times 10^5 \Omega\text{cm}$

If $C_a \gg C_s$ the time constant does not depend on the size capacitor but only on permittivity and resistivity of material under test $\tau = \epsilon_0 \epsilon_r \rho$

Otherwise $\tau = R(C_a + C_s)$

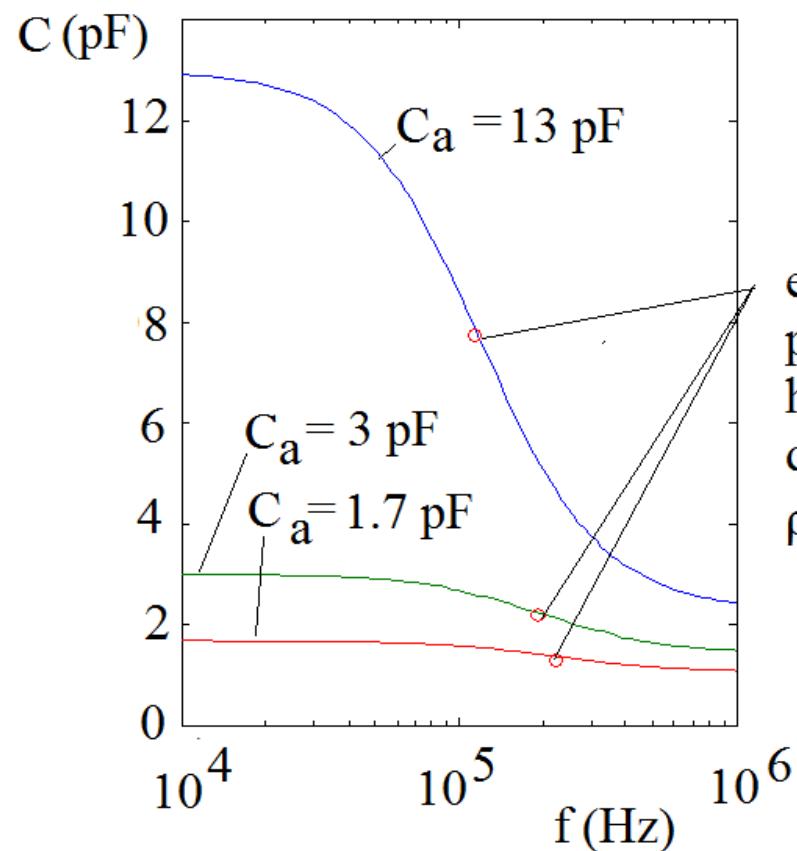


2) Frequency domain:

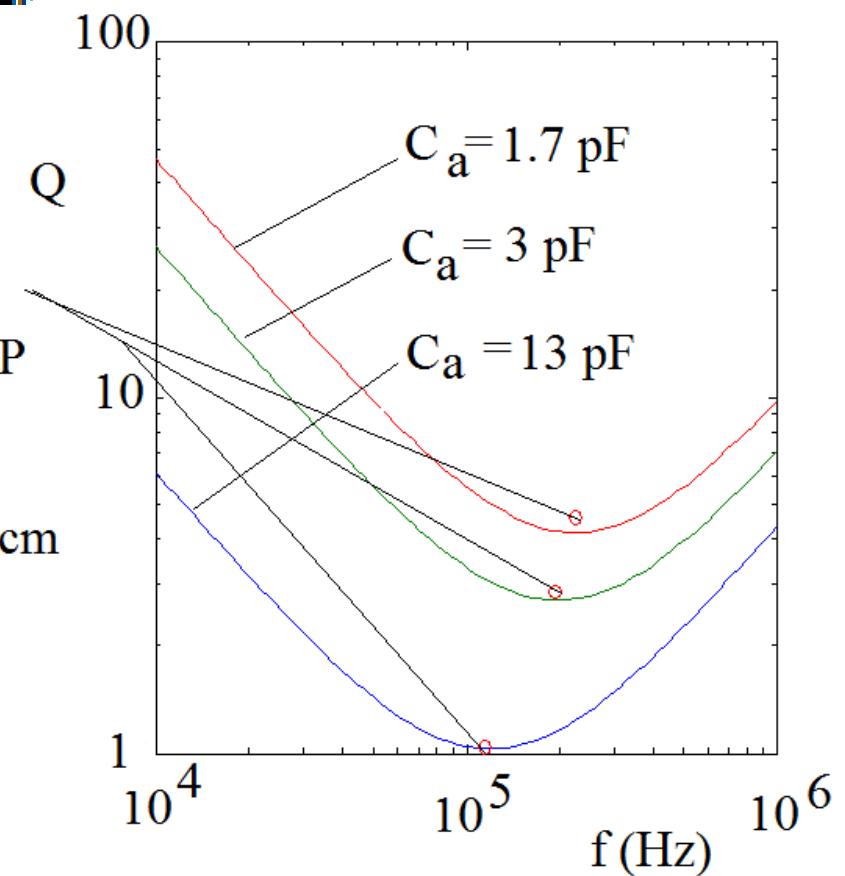
D. Siebert , Physik der Kondensierten Materie, 2, 394, 1964

Frequency responses for GaP sample having
resistivity of $5.5 \times 10^5 \Omega\text{cm}$

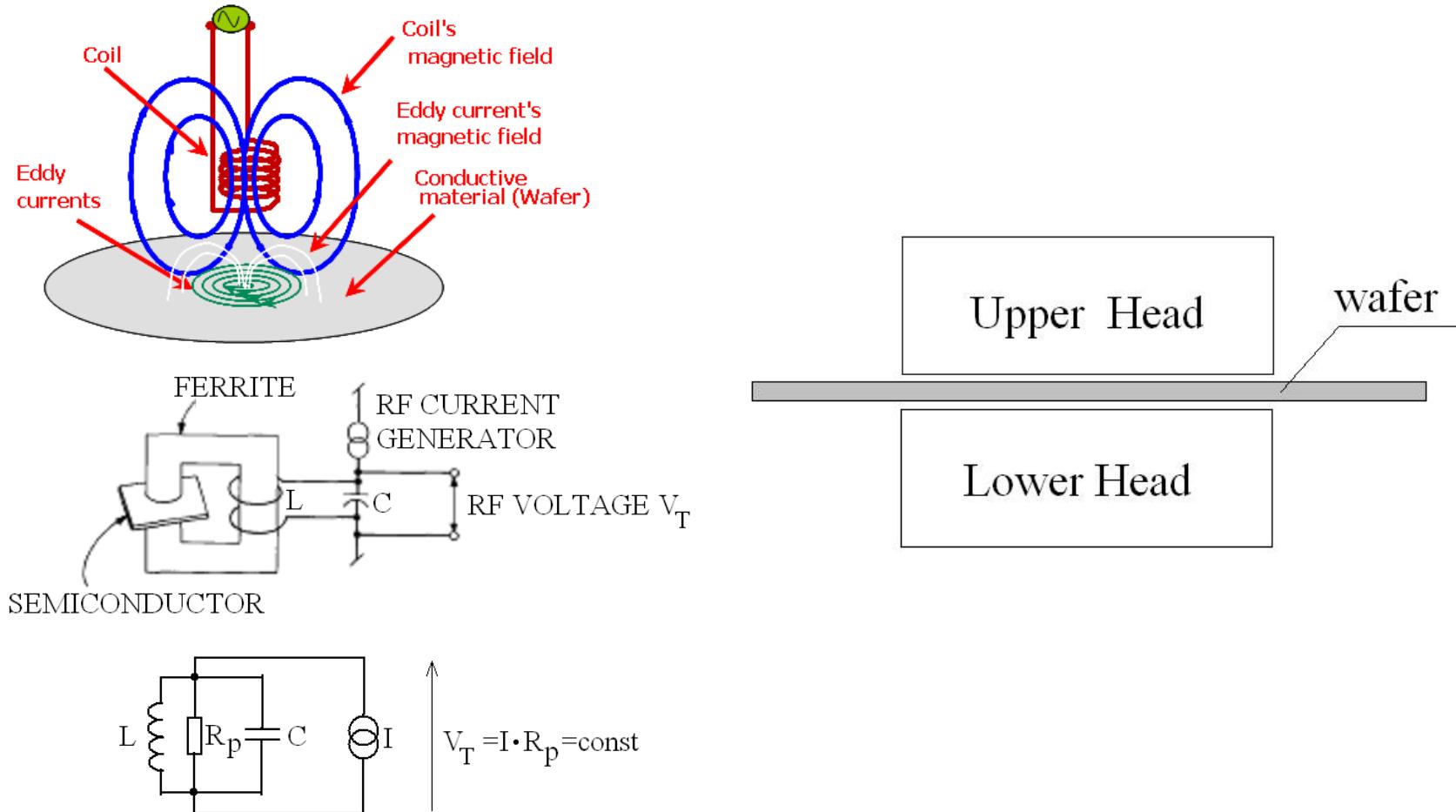
$$f_{min}^{-1} = 2\pi R_S \sqrt{C_S(C_S + C_a)}$$



experimental
points for GaP
 $h=0.775 \text{ mm}$
 $d_t = 5.2 \text{ mm}$
 $\rho = 5.5 \times 10^5 \Omega\text{cm}$

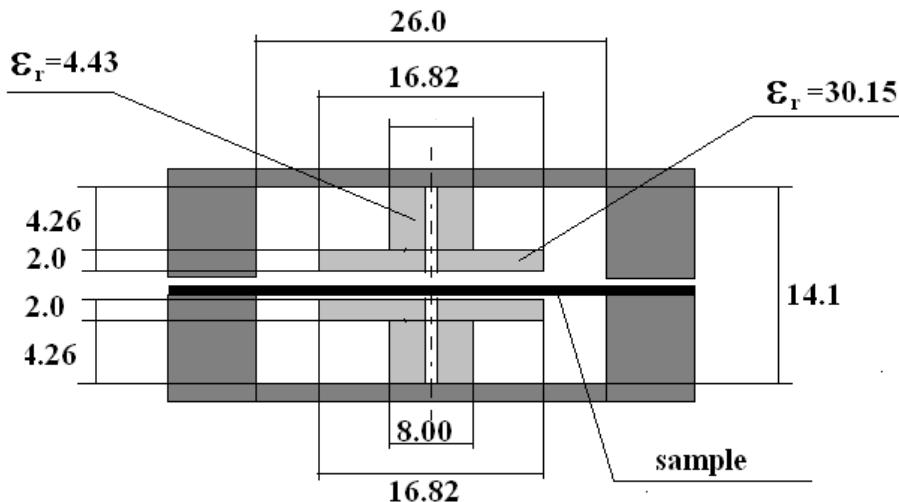


Contactless method for measurements of resistivity of semiconductors at RF (Lehighton Inc.)



[1] G. L. Miller, D. A. H. Robinson, and J. D. Wiley, "Contactless measurement of semiconductor conductivity by radio-frequency-free-carrier power absorption" *Rev. Sci. Instrum.* Vol. 47, No. 7, pp. 799, 1976

Split post dielectric resonator 5 GHz



Results of measurements for thin films

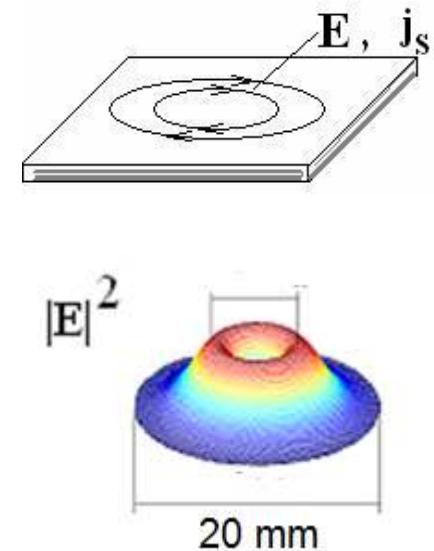
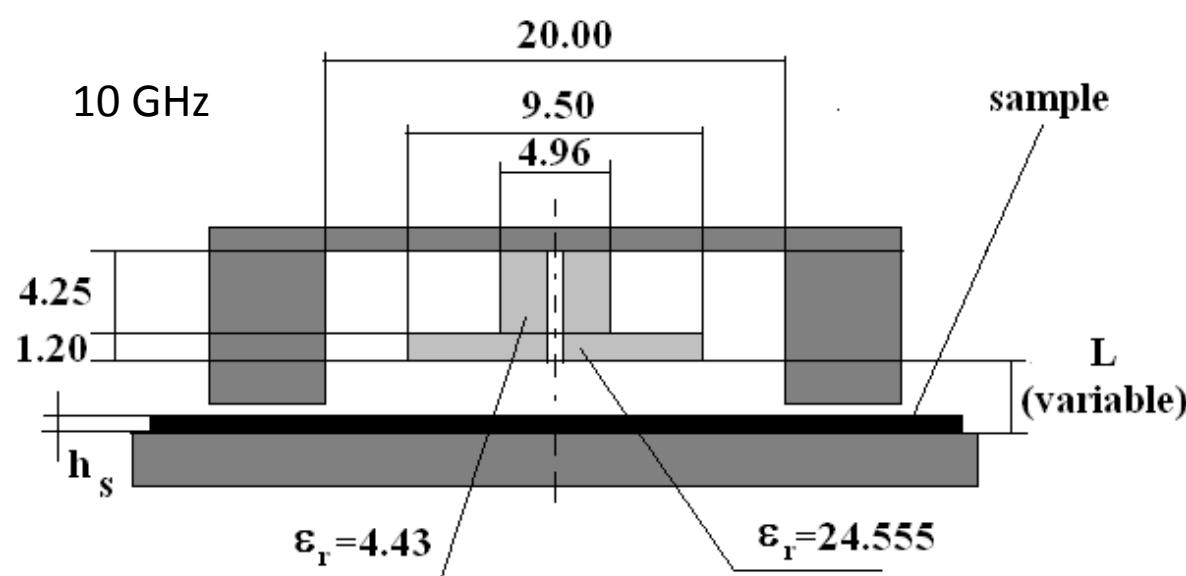
f (MHz)	Q	h(mm)	Rs (Ω)
5127.4	12558	blank substrate	
5127.0	100	0	3.2705E+03
5127.0	1000	0	3.5251E+04
5127.0	12200	0	1.3652E+07

Results of measurements for wafers

h(mm)	ϵ_r	$\tan\delta$	ρ (Ωcm)	
.438	9.402	3.9494E-06	9.62E+06	Sapphire
1.500	4.422	3.1873E-05	2.54E+06	Quartz
.995	11.645	2.5582E-03	1.23E+04	Silicon

Single post dielectric resonators (SiPDR)

10 GHz

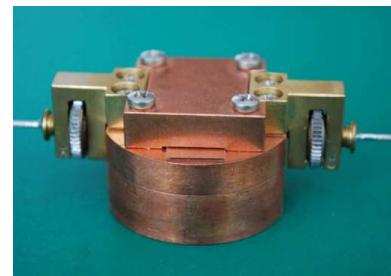
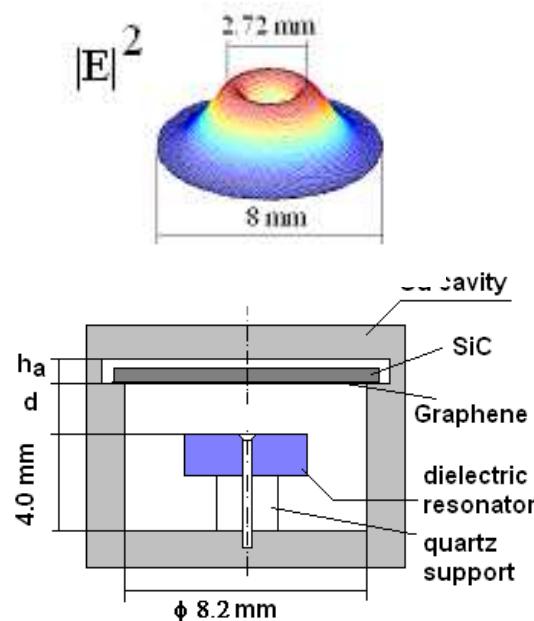


Measurement range

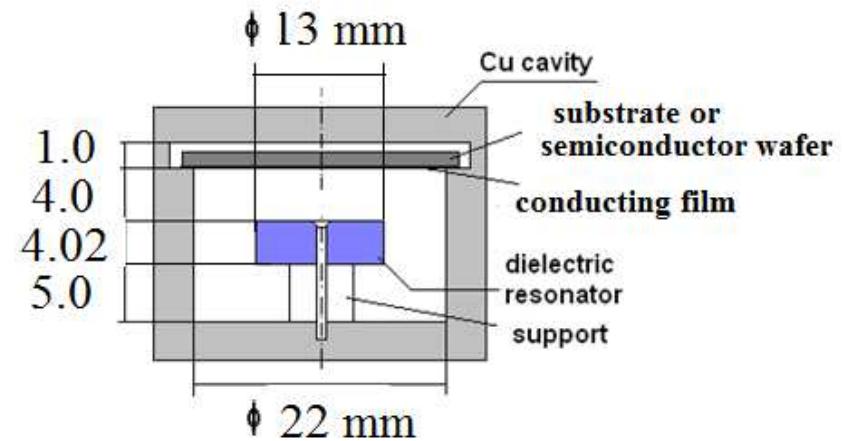
$$10^{-1} < R_s < 10^4 \Omega$$

Inverted single post dielectric resonators

13.5 GHz

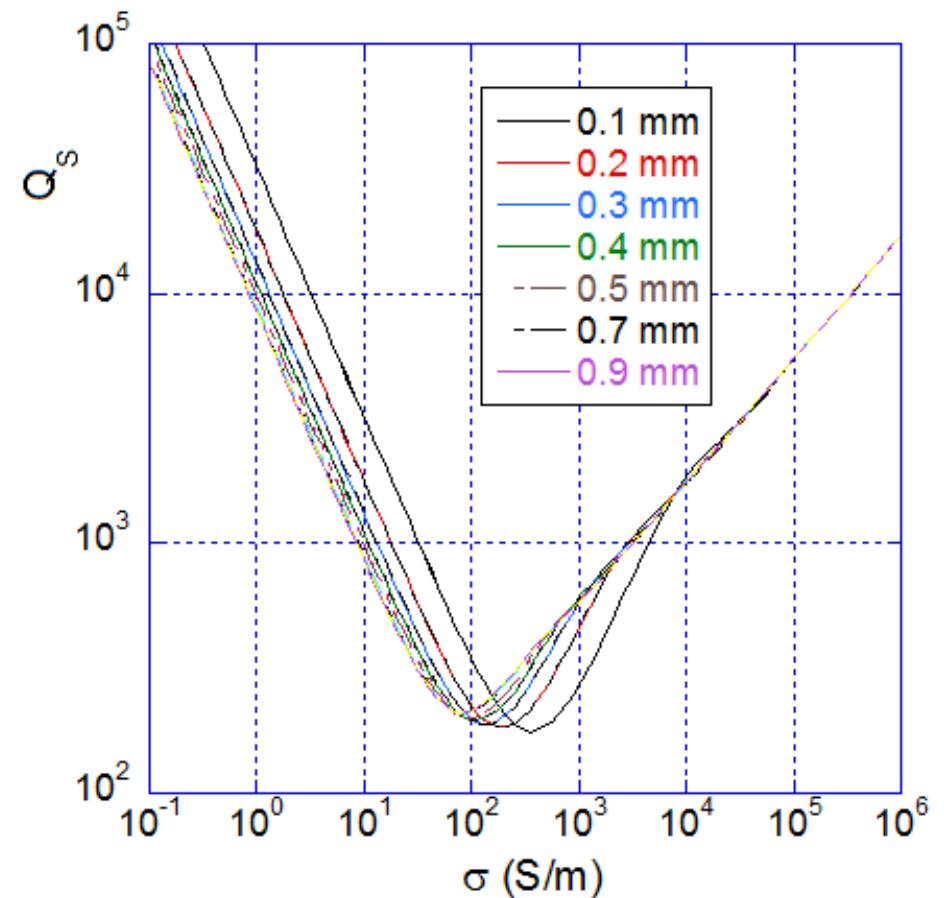
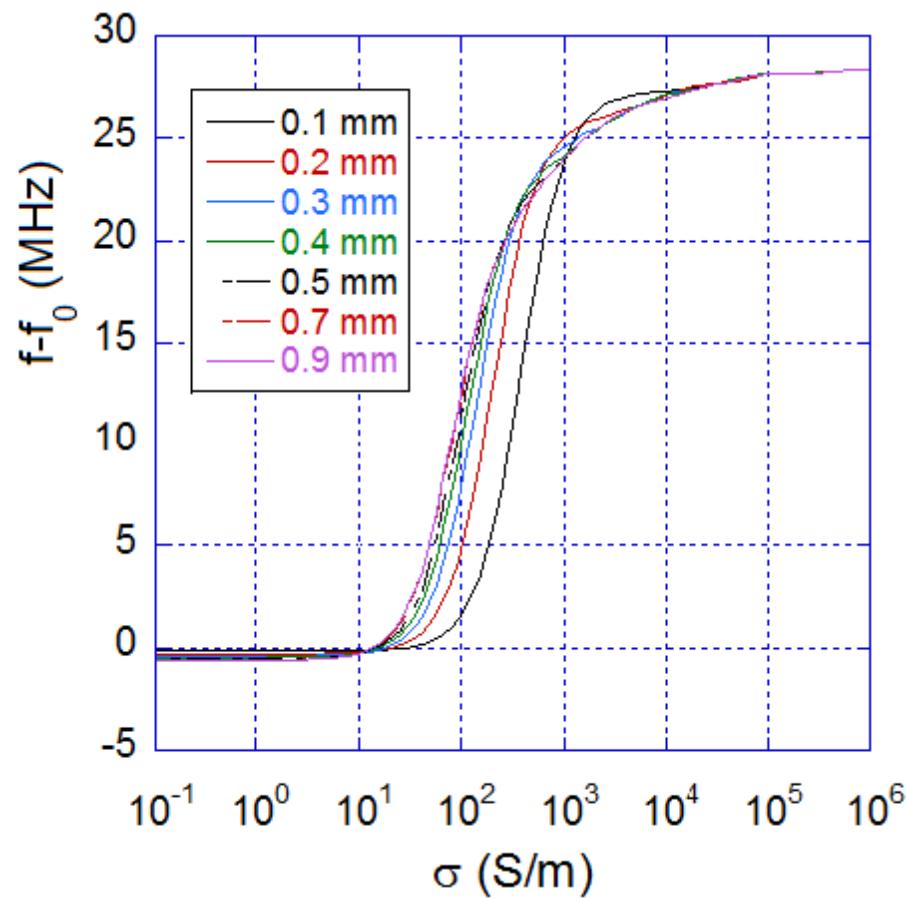


5 GHz



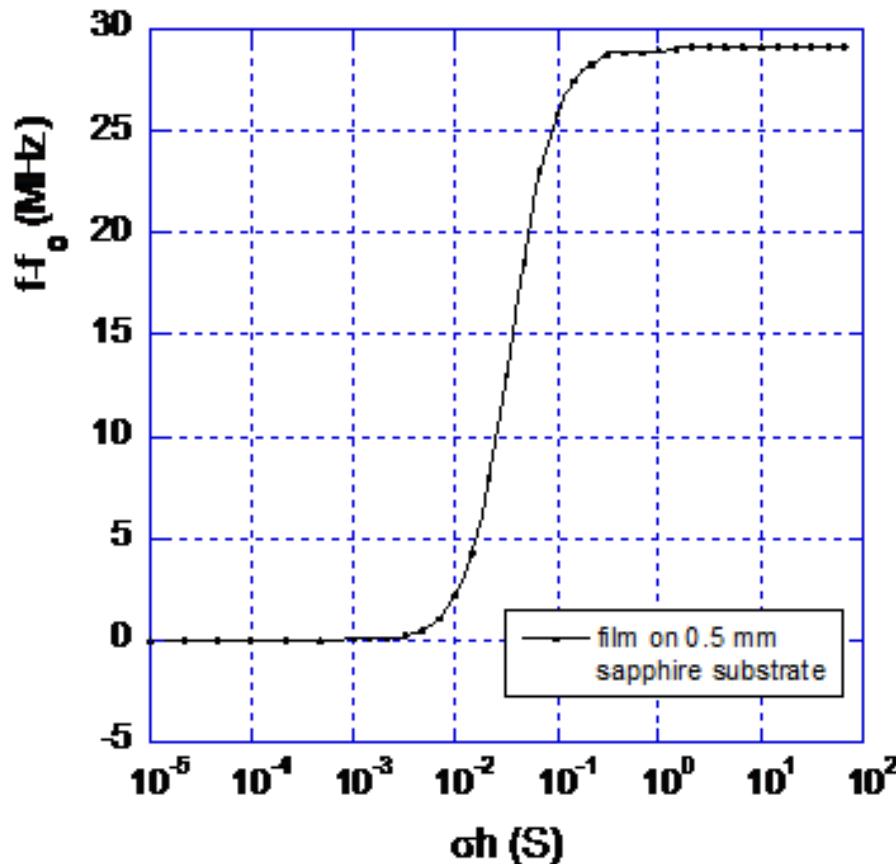
J. Krupka and W. Strupiński, "Measurements of the sheet resistance and conductivity of thin epitaxial graphene and SiC films", Applied Physics Letters, Vol.96, 08210, 2010

Resonance frequency shifts and Q-factors due to losses in semiconductor wafers for 5 GHz SiPDR

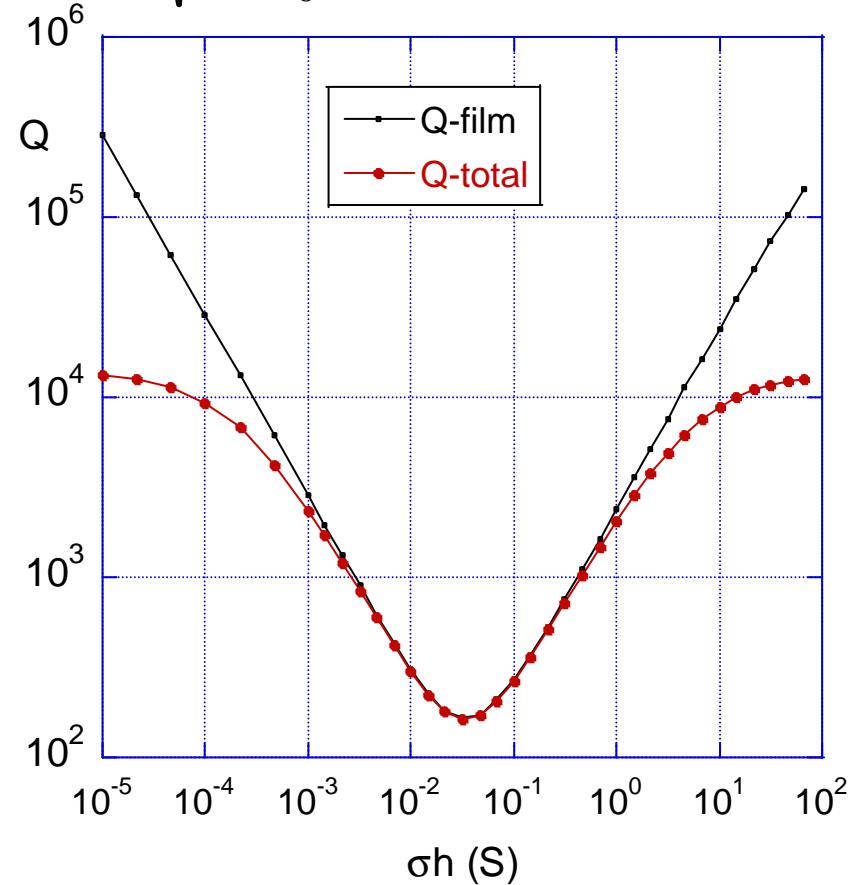


Resonance frequency shifts and Q-factors due to losses in thin conducting films for 5 GHz SiPDR

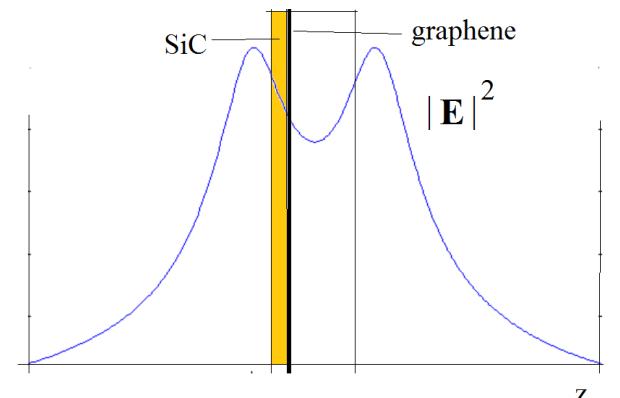
thin conducting film: $h_s < \delta$



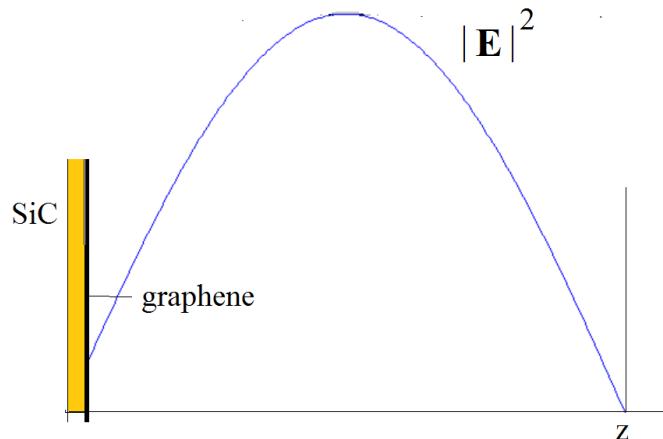
$$\delta = \sqrt{\frac{2}{\omega \mu_0 \sigma}}$$



Differences in sensitivity of measurements between SPDR and SiPDR

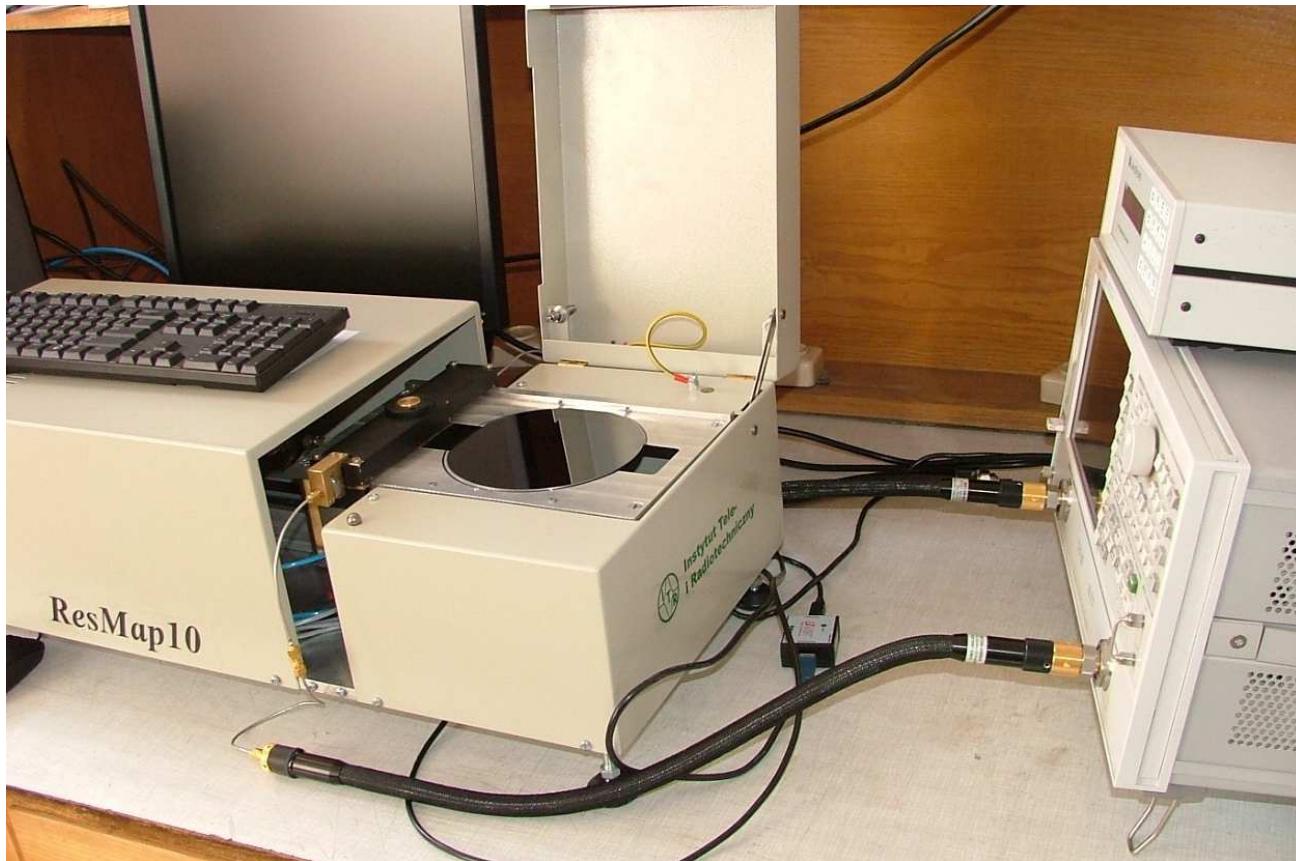


Axial distribution of electric field energy in SPDR

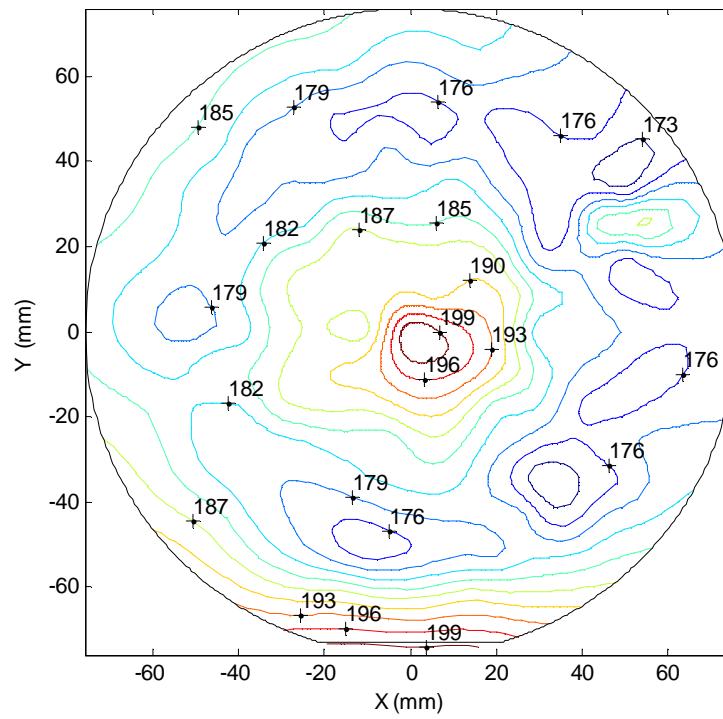
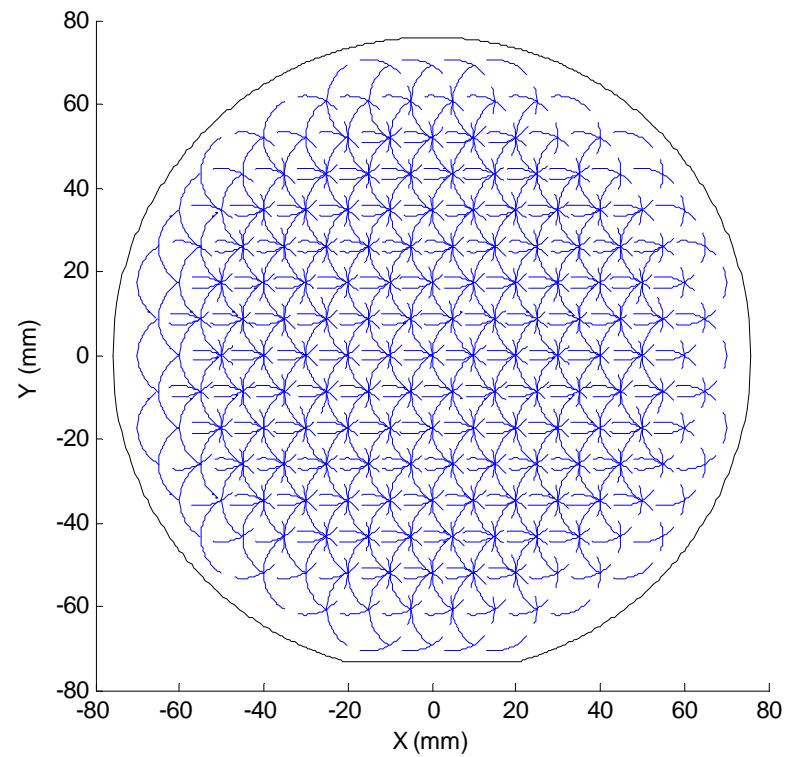


Axial distribution of electric field energy in SiPDR

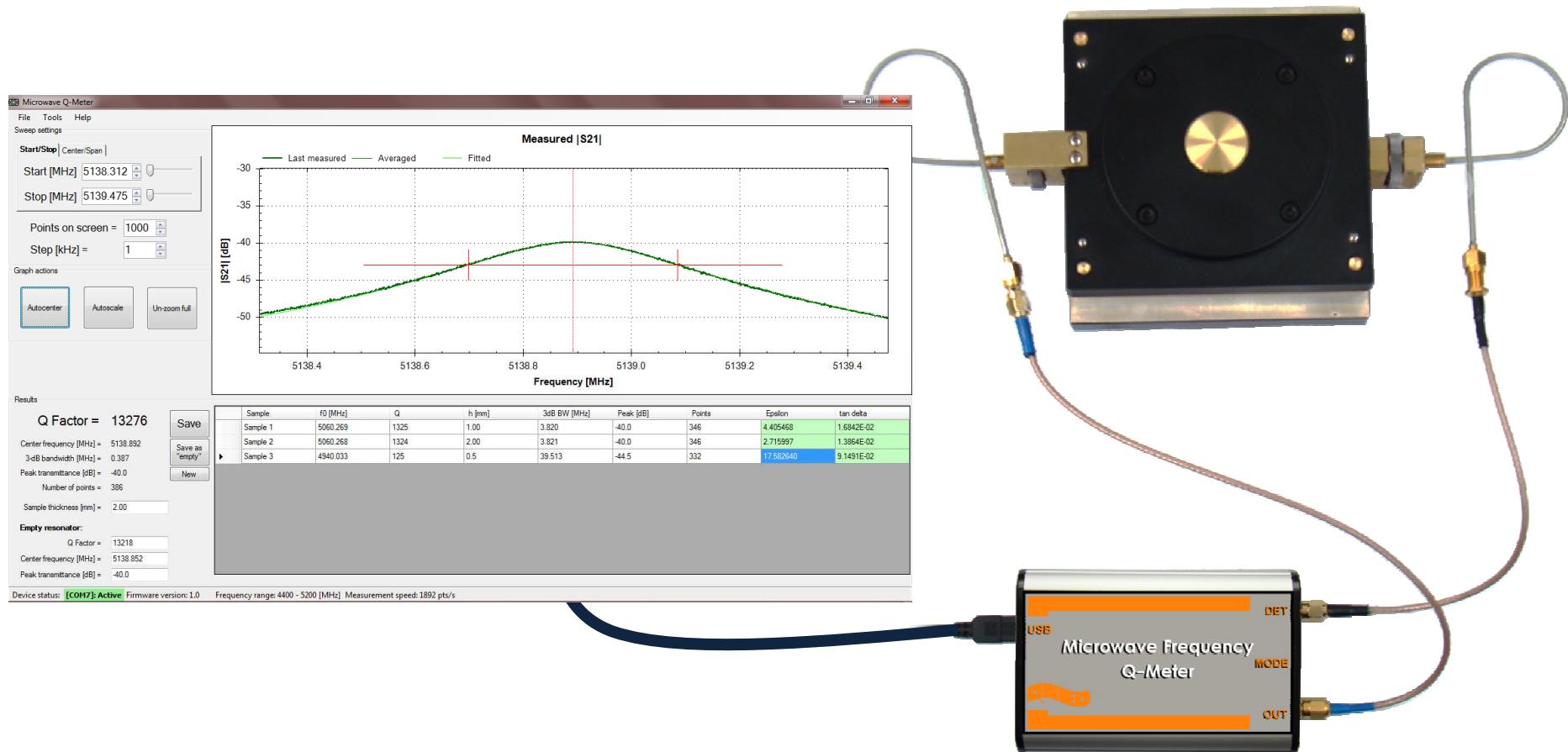
Resistivity mapping of HR semiconductors and high sheet resistance films employing SPDR (5 GHz)



Resistivity map on HR Si sample 6" (TOPSIL). Resistivity scale in Ωm



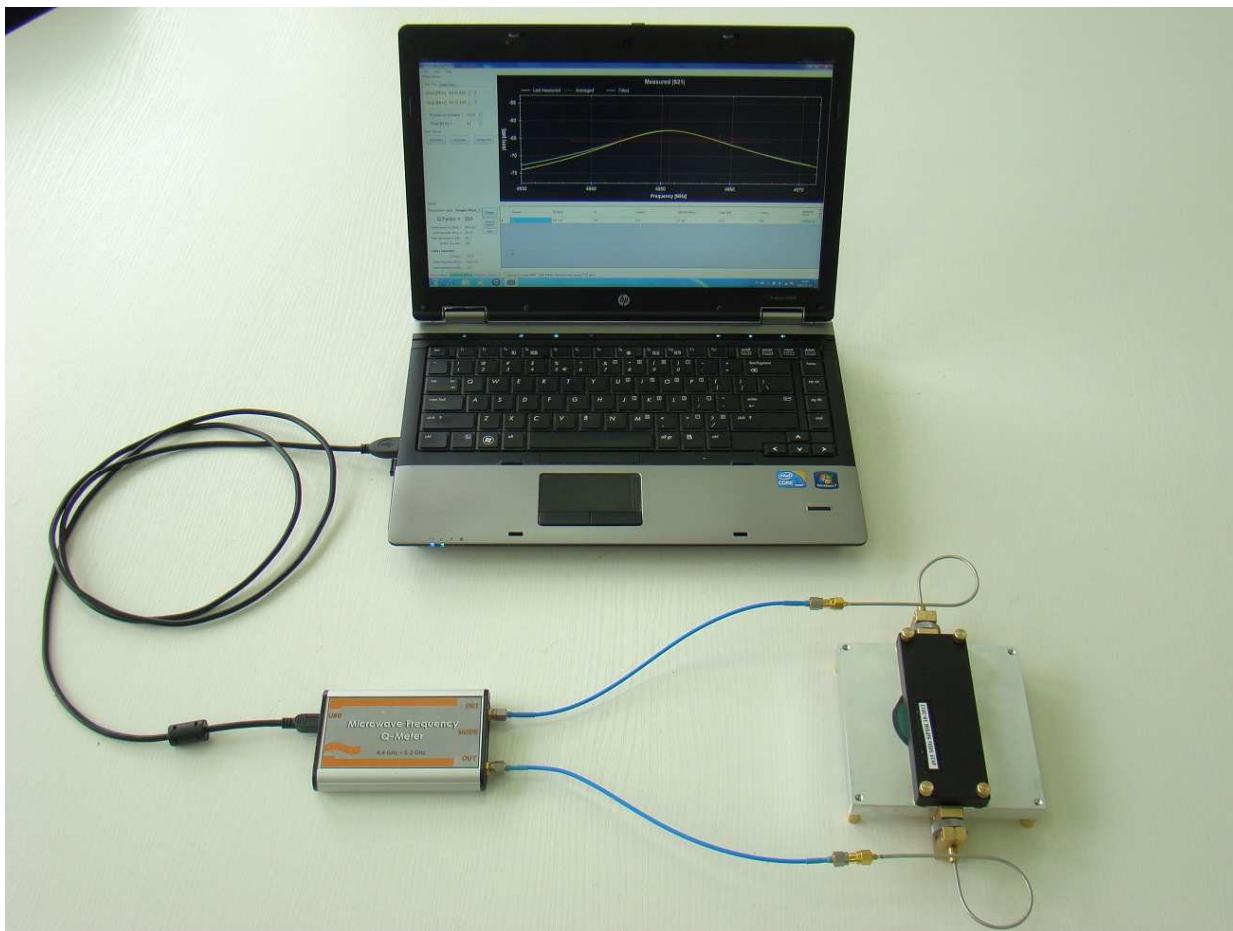
Cheaper alternative



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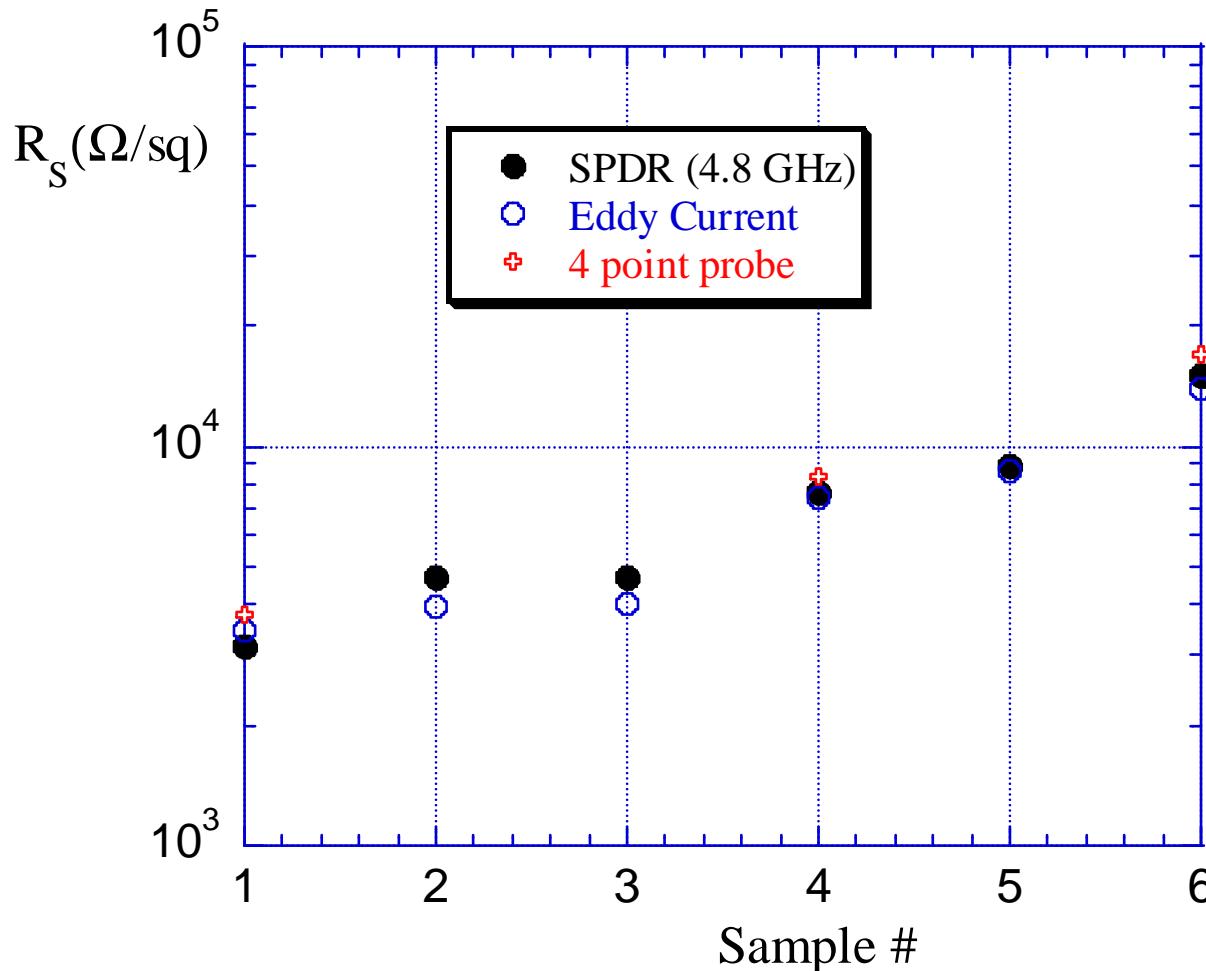


Photograph of 5 GHz resistivity meter



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Measurement results employing 3 different methods

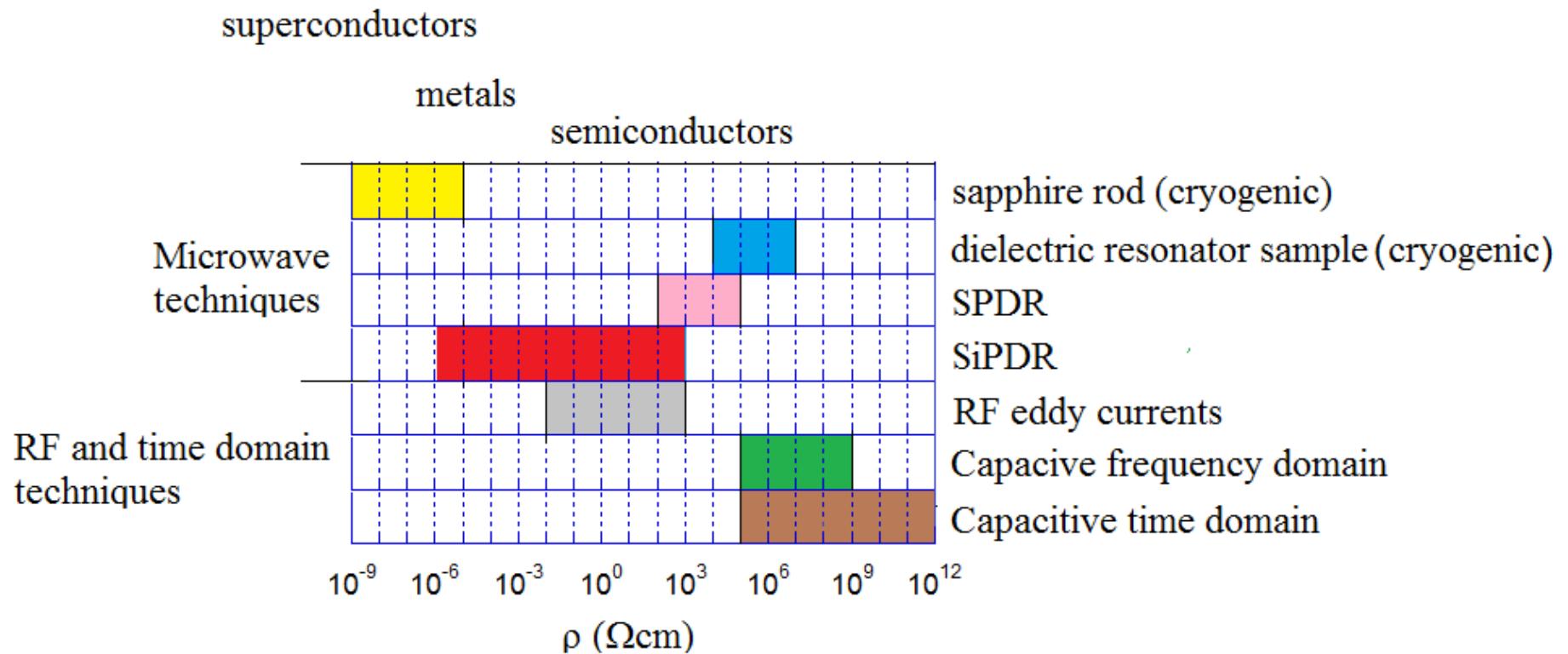


J.Krupka, Danh Nguyen, and J. Mazierska, "Microwave and RF Methods of Contact less Mapping of the Sheet Resistance and the Complex Permittivity of Conductive Materials and Semiconductors", **Measurements Science and Technology**, vol.22, 085703 (6pp), 2011

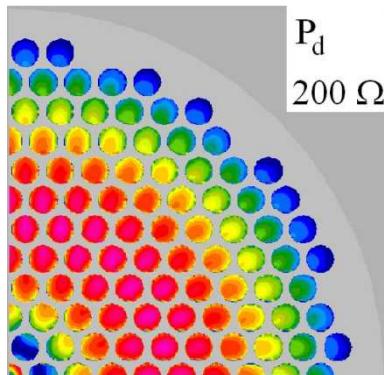
Eddy current, SPDR and SiPDR methods

Parameter	Eddy current method	SPDR	SiPDR
Min. area/ thickness	14mm/0.9mm	20mm/1mm 10mm/0.5mm	20mm/1.2mm 8mm/0.5mm
Measurement range R_s (Ω)	$0.1 \Omega - 10 \text{ k}\Omega$	$4 \text{ k}\Omega - 10 \text{ M}\Omega$	$0.1 \Omega - 10 \text{ k}\Omega$
Measurement range ρ (Ωcm)	$5 \times 10^{-3} - 10^3 \Omega\text{cm}$	$200 - 10^5 \Omega\text{cm}$	$10^{-5} - 10^3 \Omega\text{cm}$
Calibration standards	Necessary	Not necessary	Not necessary
Additional equipment	Not necessary	Necessary (ANA or Q-meter)	Necessary (ANA or Q-meter)
Substrates (for films)	Semi-insulating	Semi-insulating	Semi-insulating or arbitrary for $h > 3\delta$

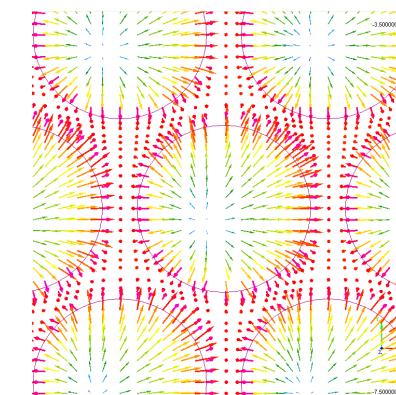
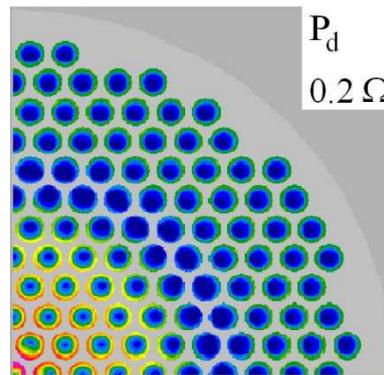
Summary of contactless methods



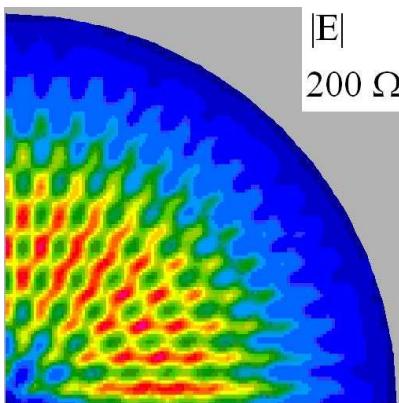
Electromagnetic field interaction with not continuous conducting layers placed in SPDR



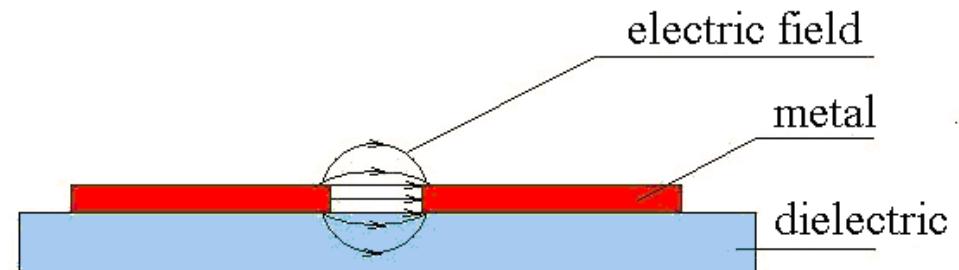
EM power dissipated



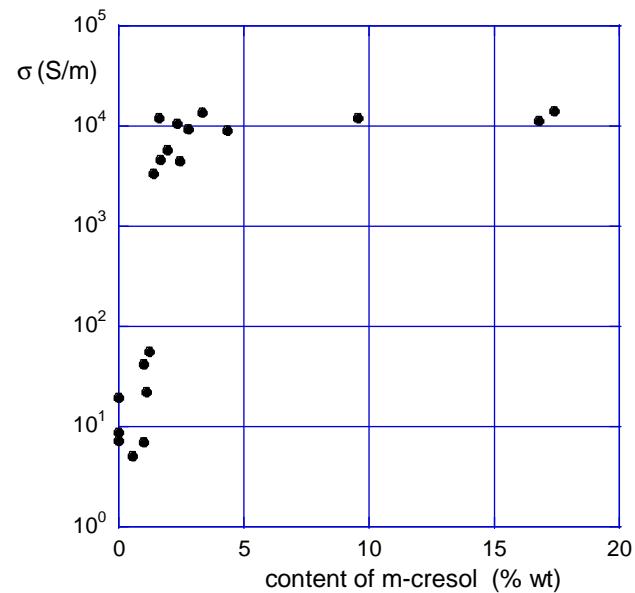
Magnetic field distribution
around metal islands 0.2Ω



Electric field distribution

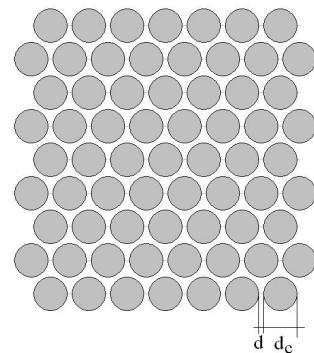
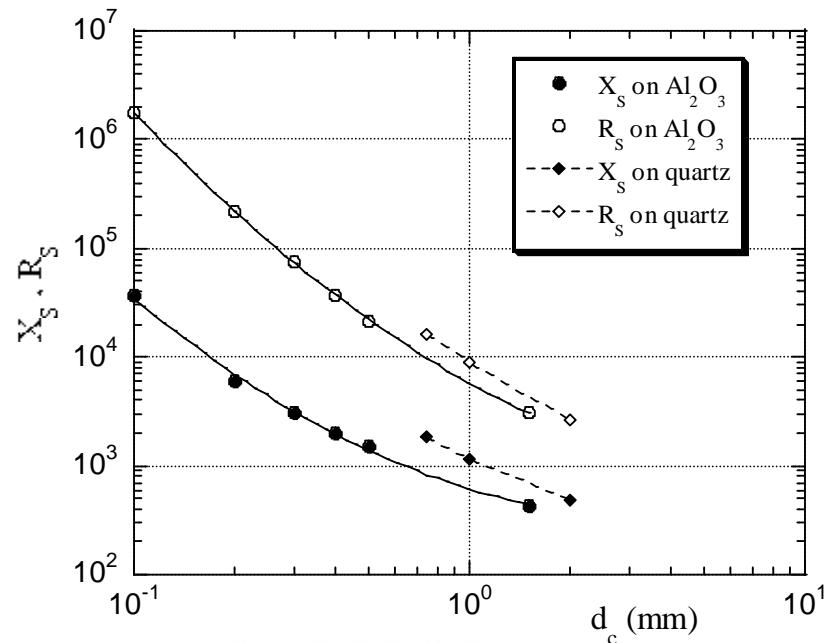


Conductivity and sheet impedance above and below percolation threshold



Effective conductivity of thin polyaniline films

M Popis, J. Krupka, I. Wielgus, and M. Zagórska,
Ferroelectrics, Vol. 388, Pages: 5-9, 2009



$$X_s = \frac{1}{\omega \epsilon_0 \epsilon_r h_f}$$

Number of Institutions from particular countries that purchased resonators manufactured by QWED

